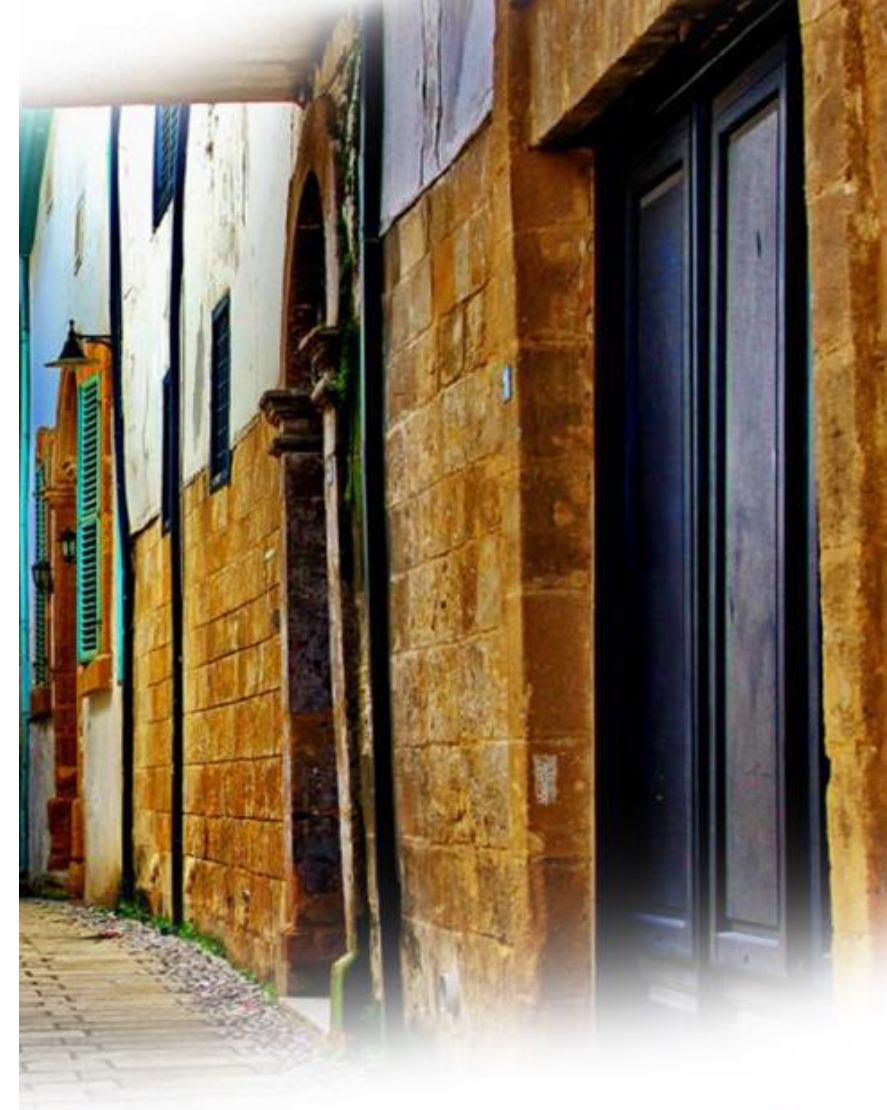


# Sustainable Approaches for Improving the Mechanical and Microstructural Properties of Cementitious Composites and Soils

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# Introduction

- ❖ Since the cement was introduced in the 19<sup>th</sup> century, it became the major used material in the construction industry.
- ❖ Environmental Concerns about the production process.
- ❖ The cement is:
  - ❖ Relatively expensive.
  - ❖ Uses up natural resources (unsustainable)
  - ❖ Largely contributes to CO<sub>2</sub> emissions<sup>1</sup>.
- ❖ With the increased building rates, it became vital to find a more sustainable material.

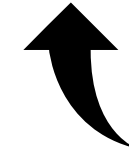


# Introduction

## Geomaterials

### Advantages:

- ❖ Reduce the use of cement.
- ❖ Reduce the cost of construction projects.
- ❖ Reduce the impact the industry having on the environment.
- ❖ Provide a cleaner way to dispose of these materials.
- ❖ Can improve the engineering properties of the mixture.



### Clean Production

Bottom  
Ash

Marble  
dust

Copper  
Slag

Wood-  
Ash

# Bottom Ash

## Materials

- ❖ Adversely affects the workability<sup>2</sup>.
- ❖ Improves the bulk density, thermal conductivity, flexural and compressive strength<sup>3</sup>.
- ❖ 20% of coal bottom ash showed optimum results at all ages<sup>4</sup>.
- ❖ Significantly increased the flexural and splitting tensile when replaced with sand in concrete<sup>5</sup>.

## Geotechnics

- ❖ Increased significantly the bearing capacity and reduced the foundation settlement when used with lime<sup>6</sup>.
- ❖ Increases the optimum water content and decreases the maximum dry density<sup>7</sup>.
- ❖ Can be used as a backfill material in reinforced soil structures<sup>8</sup>.

# Marble Dust

## Materials

- ❖ Improved strength when 10% added to pure cement composites<sup>9</sup>.
- ❖ Resulted in higher porosity at 15% replacement<sup>10</sup>.
- ❖ enhanced strength and durability with maximum positive effect at 15 % replacement<sup>11</sup>.
- ❖ up to 60% replacement can be effectively used in various low to medium strength applications<sup>12</sup>.

## Geotechnics

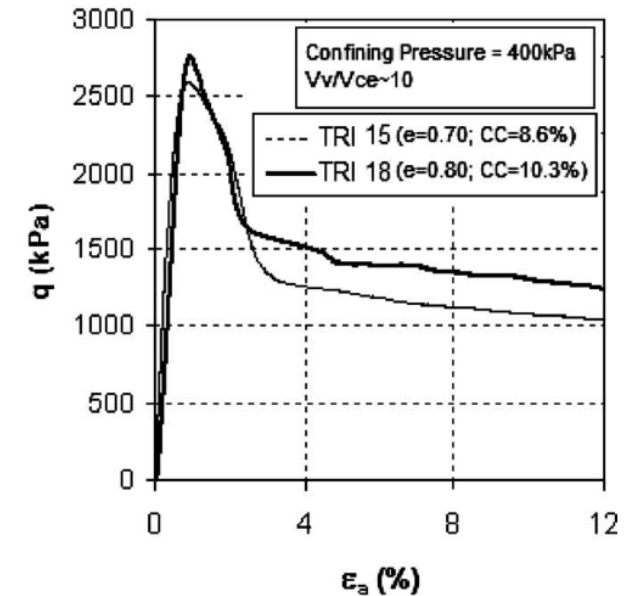
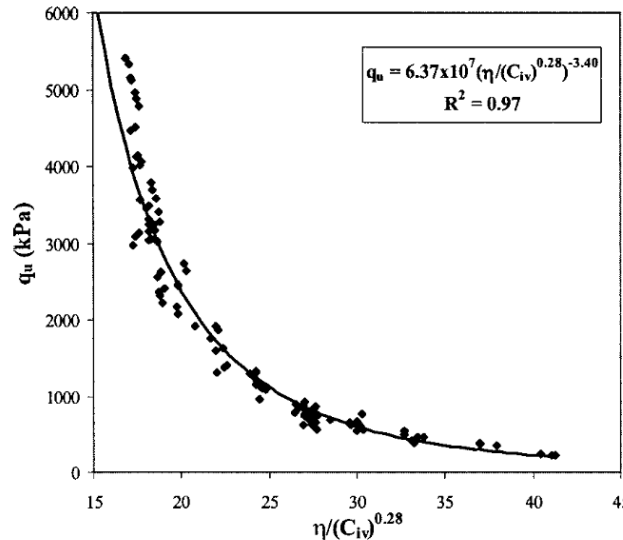
- ❖ Improves the compressive strength when added alone to clays<sup>13</sup>.
- ❖ **Limited literature.**

# Binders - soil

## Breakthrough: Porosity/cement Index

$$\frac{\eta}{C_{iv}} = \frac{\frac{V_v}{V_{total}}}{\frac{V_c}{V_{total}}} = \frac{V_v}{V_c}$$

$n/Xiv$

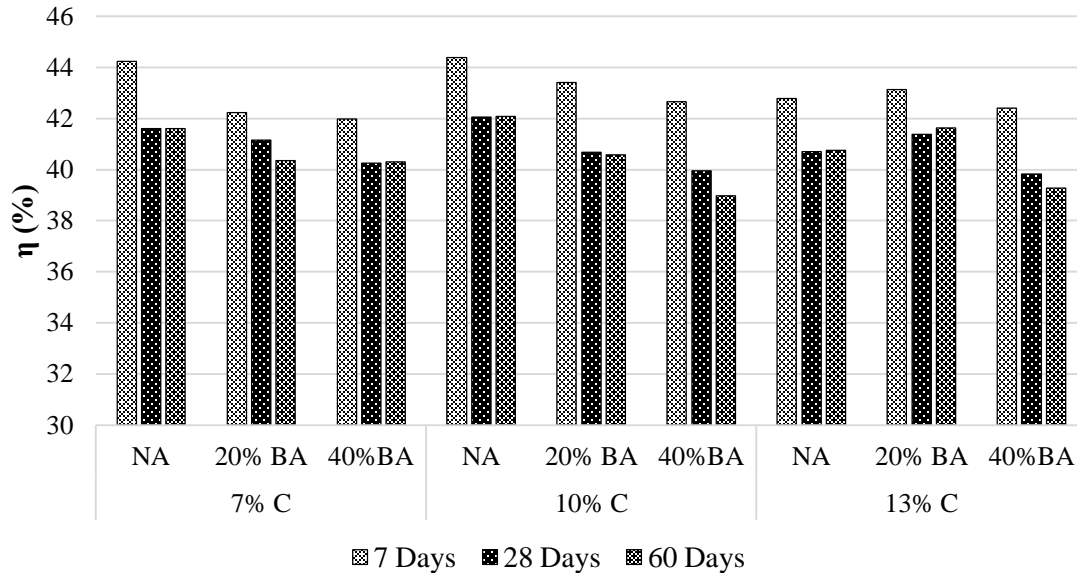


Consoli, N. C., Foppa, D., Festugato, L., & Heineck, K. S. (2007). Key parameters for strength control of artificially cemented soils. *Journal of geotechnical and geoenvironmental engineering*, 133(2), 197-205.<sup>14</sup>

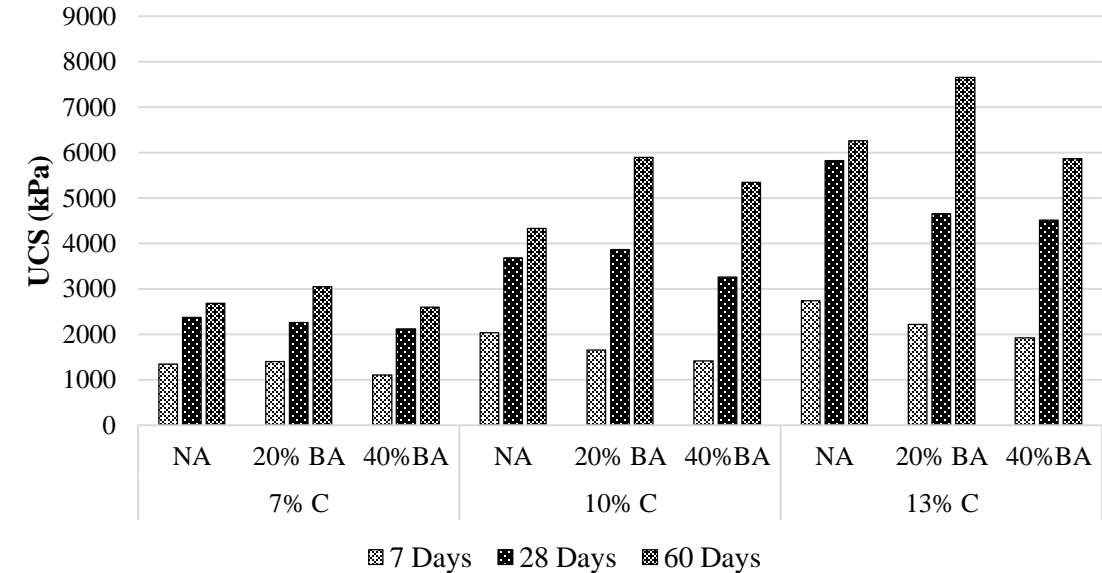
Consoli, N. C., Viana da Fonseca, A., Cruz, R. C., & Heineck, K. S. (2009). Fundamental parameters for the stiffness and strength control of artificially cemented sand. *Journal of Geotechnical and Geoenvironmental Engineering*, 135(9), 1347-1353.<sup>15</sup>

# Effect on the porosity and strength

Porosity Index for 1600 kg/m<sup>3</sup> density

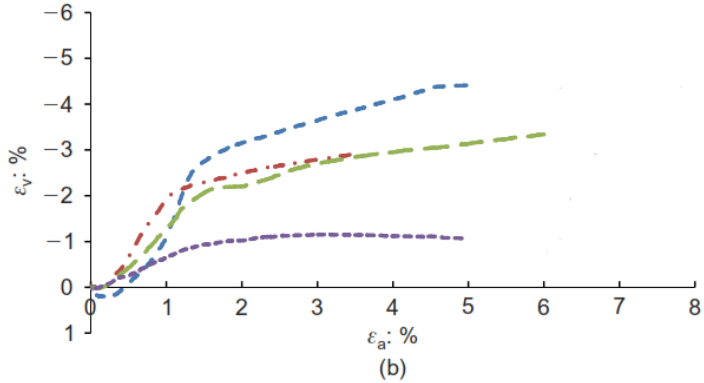
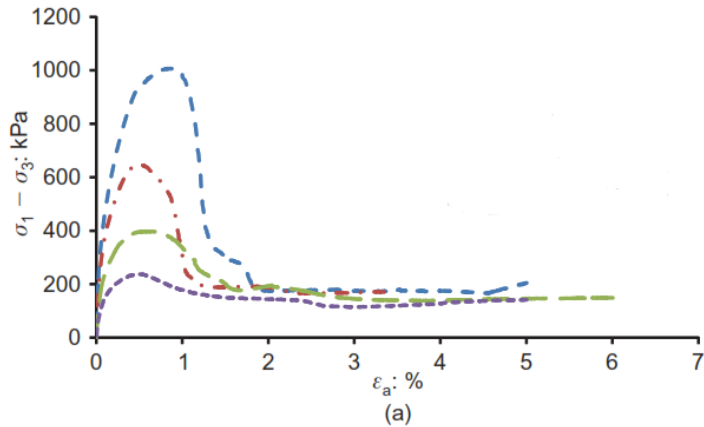


UCS results for 1600 kg/m<sup>3</sup> density



Hanafi, M., Ekinci, A., & Aydin, E. (2021). Utilization of Bottom Ash Wastes as a Supplementary Cementitious Materials in Sustainable Construction, *journal of cleaner production (Submitted)*.<sup>16</sup>

# Binders - Soil



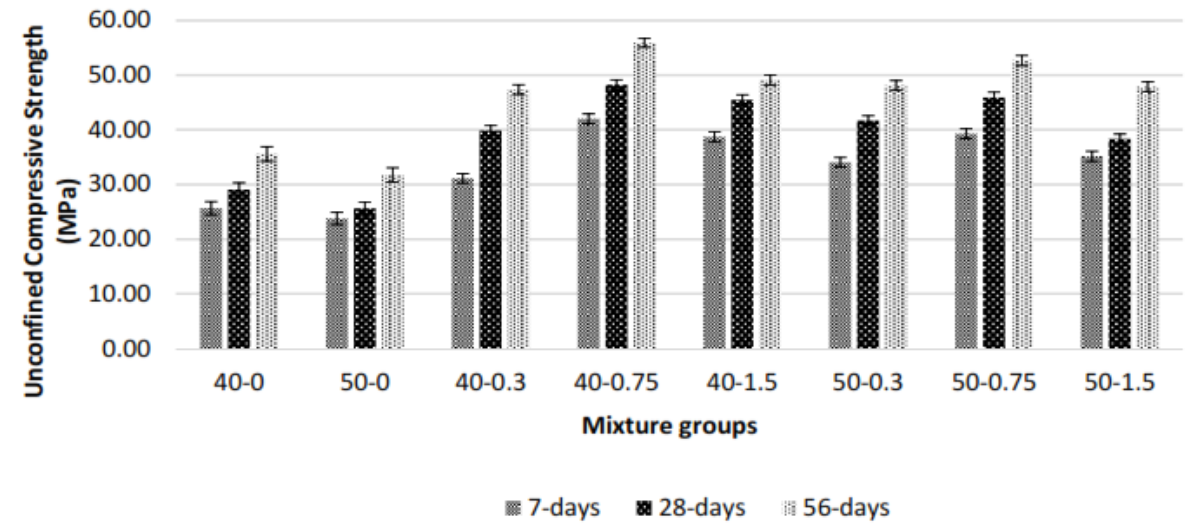
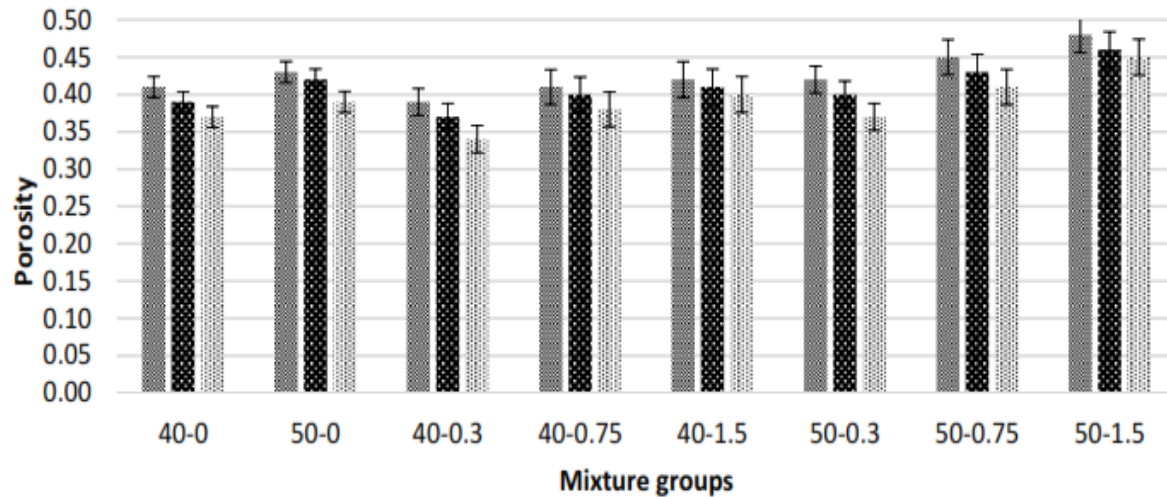
As the binder content increase, the **strength increases.**

However, the **brittleness increases.**

Consoli, N. C., Da Silva Lopes Jr, L., Consoli, B. S., & Festugato, L. (2014). Mohr–Coulomb failure envelopes of lime-treated soils. *Geotechnique*, 64(2), 165-170.<sup>17</sup>

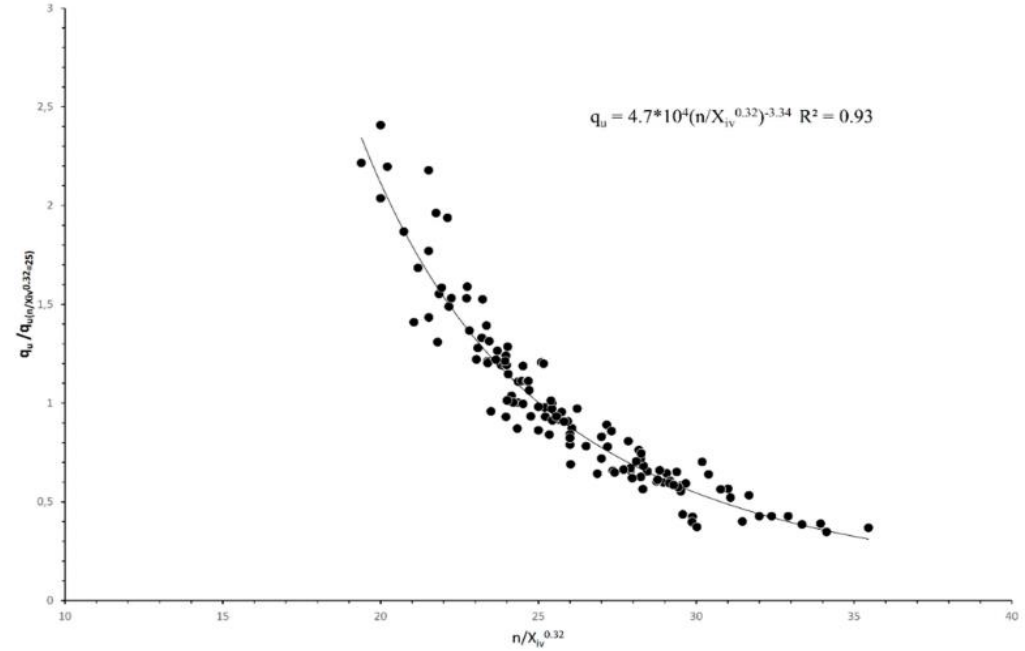
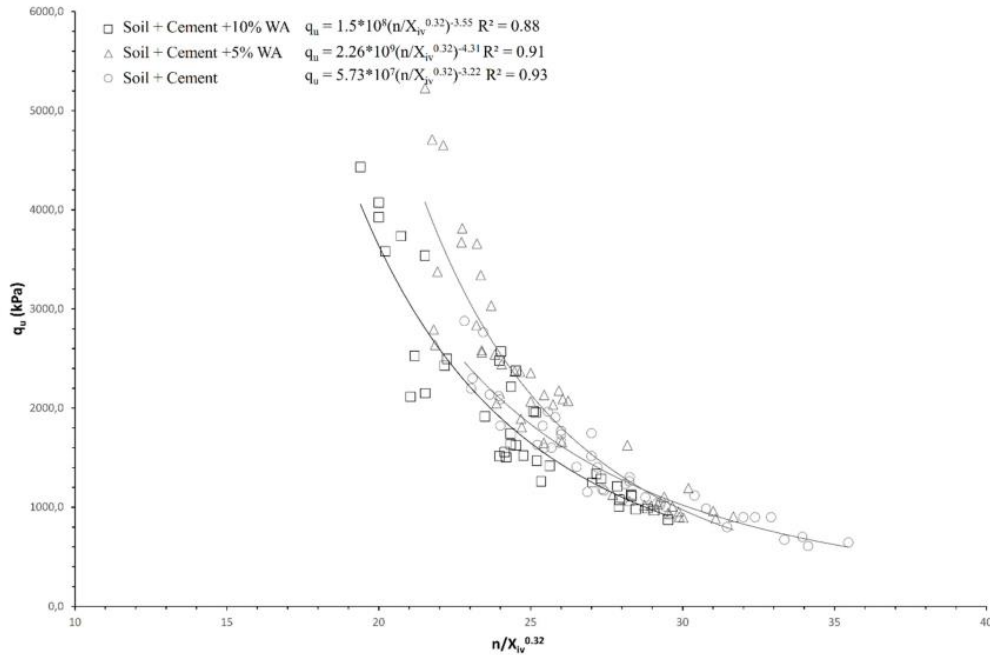


# Effect on the porosity and strength - fibers



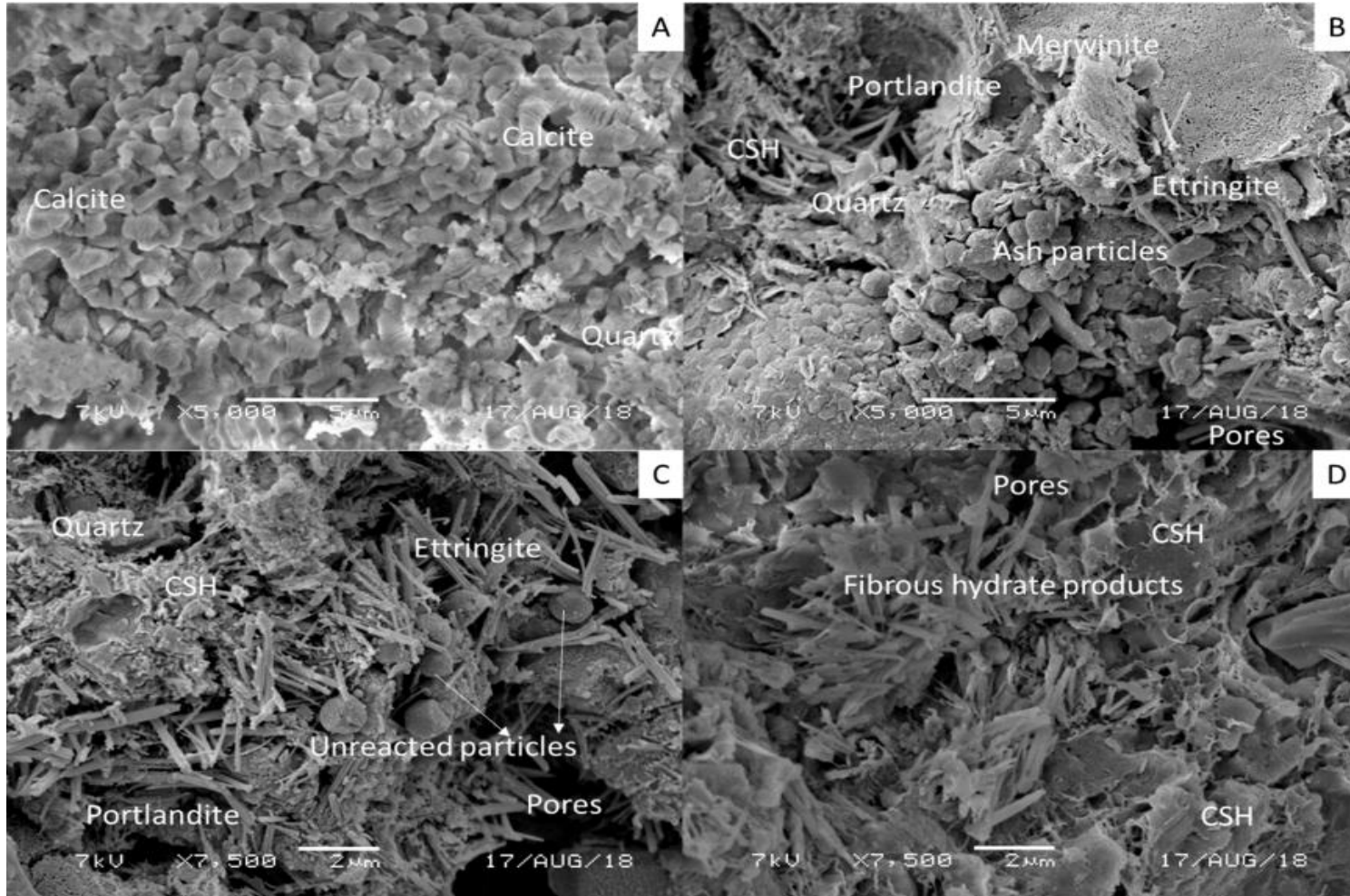
Hanafi, M., Aydin, E., & Ekinçi, A. (2020). Engineering Properties of Basalt Fiber-Reinforced Bottom Ash Cement Paste Composites. *Materials*, 13(8), 1952.<sup>18</sup>

# Effect on the Compressive strength



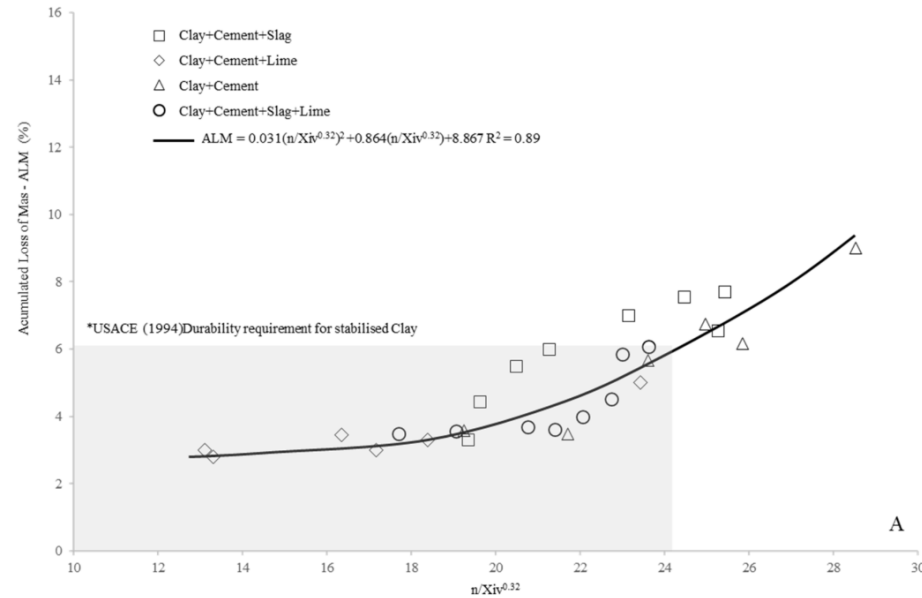
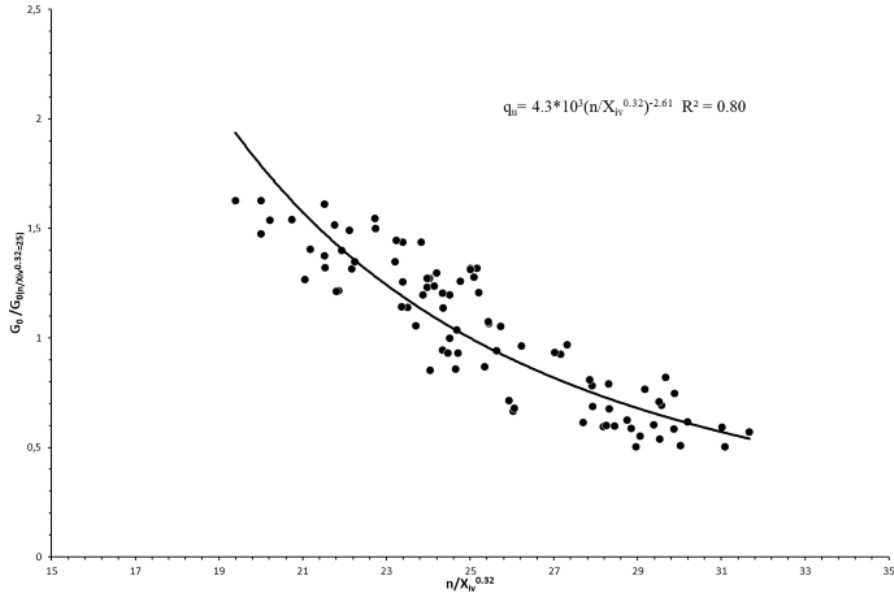
Ekinci, A., Hanafi, M., & Aydin, E. (2020). Strength, Stiffness, and Microstructure of Wood-Ash Stabilized Marine Clay. *Minerals*, 10(9), 796.<sup>19</sup>

# Micro-structure



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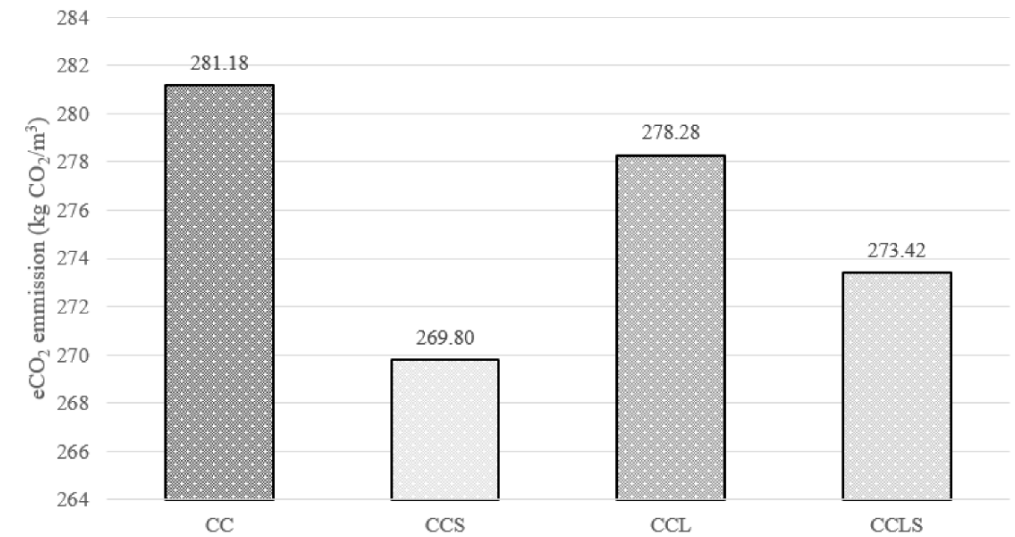
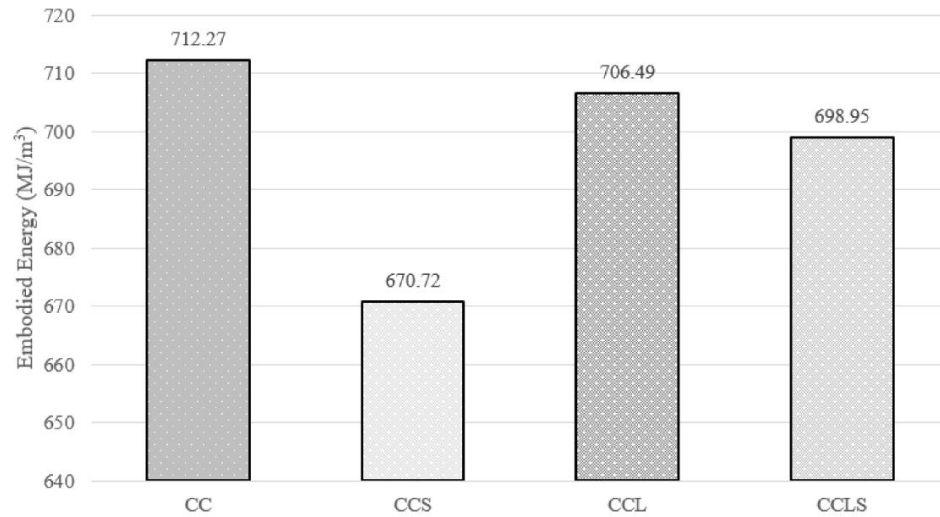
# Mechanical Properties



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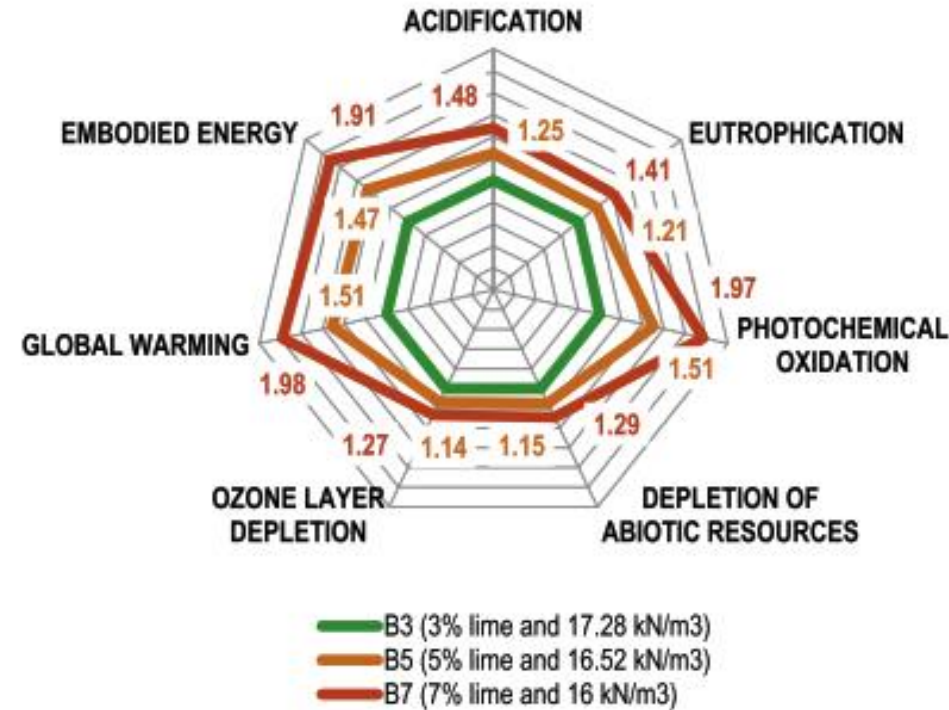
Hanafi, M., Ekinci, A., & Aydin, E. (2020). Triple-Binder-Stabilized Marine Deposit Clay for Better Sustainability. *Sustainability*, 12(11), 4633.<sup>20</sup>

# Sustainability Assessment



Ekinci, A., Scheuermann Filho, H. C., & Consoli, N. C. (2020). Copper slag–hydrated lime–Portland cement stabilized marine-deposited clay. *Proceedings of the Institution of Civil Engineers-Ground Improvement*, 1-13.<sup>21</sup>

# Sustainability Assessment



da Rocha, C. G., Passuello, A., Consoli, N. C., Samaniego, R. A. Q., & Kanazawa, N. M. (2016). Life cycle assessment for soil stabilization dosages: A study for the Paraguayan Chaco. *Journal of cleaner production*, 139, 309-318.<sup>22</sup>

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# The End

Thank you for listening

